

Job Descriptions

DNEST- Parts Puller \$18-\$19

PRIMARY RESPONSIBILITIES:

- Remove cut product from sheet steel and sort for processing or finished goods inventory.
- Review shop orders, blueprints, and inspection records to determine process requirements.
- Examine and measure product to verify conformance to specifications using measurement equipment as specified on inspection records.
- Comply with policies, processes, and systems of the ISO quality management system.
- Support the commitment to a safe work environment as stated in the safety vision and the safety manual.

Press Brake Operator \$19-\$28

PRIMARY RESPONSIBILITIES:

Class C operator

- Operate metal forming press brakes.
- Review shop orders, blueprints, and inspection records to determine process requirements.
- Examine and measure product to verify conformance to specifications using measurement equipment as specified on inspection records.
- Comply with policies, processes, and systems of the ISO quality management system.
- Support the commitment to a safe work environment as stated in the safety vision and the safety manual.

Class B Operator

- Perform duties listed above under class C [operator](#)
- Set up and adjust metal forming press brakes.

Class A Operator

- Perform duties listed above under class B and C operator.
- Work with Engineering to develop and program new parts, check fixtures, and tooling.
- Assist in training new employees.

Welder MIG \$19-\$24

PRIMARY RESPONSIBILITIES:

Class C Operator

- Weld components with spot welder.
- Setup and weld simple parts and assemblies using fixtures.
- Chip or grind off excess weld, slag, or spatter, using hand scrapers or hand grinders.
- Review shop orders, blueprints, and inspection records to determine process requirements.
- Examine and measure product to verify conformance to specifications using measurement equipment as specified on inspection records.
- Comply with policies, processes, and systems of the ISO quality management system.
- Support the commitment to a safe work environment as stated in the safety vision and the safety manual.

Class B Operator

- Perform duties listed above under class C operator.
- Setup and weld medium to complex weld assemblies.
- Weld components in flat or vertical positions, with or without fixtures.

Class A Operator

- Perform duties listed above under class B and C operator.
- Assist Manufacturing Engineers with weld fixtures designs.
- Assist in training new employees.

Stamping-Punch Press Operator \$19-\$25

PRIMARY RESPONSIBILITIES:

Class C Operator

- Operate manual part in part out mechanical stamping punch presses.
- Review shop orders, work instructions, blueprints, and inspection records in order to produce quality parts.
- Examine and measure product to verify conformance to specifications using measurement equipment as specified on inspection records.
- Comply with policies, processes, and systems of the ISO quality management system.
- Support the commitment to a safe work environment as stated in the safety vision and the safety manual.

Class B Operator

- Perform duties listed above under class C operator
- Set up and adjust manual part in part out dies.
- Able to run coil fed blank and progressive dies.

Class A Operator

- Perform duties listed above under class B and C operator
- Able to set up and run all die types (part in part out, progressive, blanking, and transfer line)
- Troubleshoot die / machine issues as needed.
- Assist in training new employees.